

1 Holders for Clamping Jaws

2 SPECIFICATION

3 Types

- Type **R**: Clamping jaws at right angle to clamping arm
- Type **P**: Clamping jaws parallel to clamping arm

Steel C 45

Chemically nickel plated **NC**

Socket cap screws DIN 912

Centering guide bushings

Steel, blackened



7 INFORMATION

Holders for Clamping Jaws GN 868 are suitable for the clamping arms of the power clamps GN 864 (see page 1634) / GN 865 (see page 1635) / GN 866 (see page 1636).

Holders for clamping jaws are equally precisely positioned on the clamping arm as are the clamping jaws GN 872 (see page 1643) on the holders themselves.

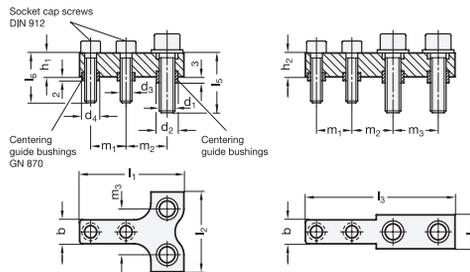
When using type P, power clamps may be operated at up to a maximum of 6 bar.

Socket cap screws and centering guide bushings are included.

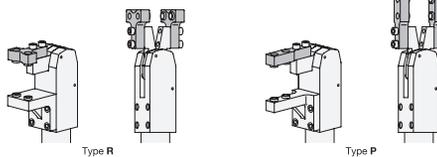


11 TECHNICAL INFORMATION

- ISO-Fundamental Tolerances (see page A21)



Mounting examples



14 GN 868-R

Description	for power clamps Size	b -0.2	d1	d2 H8/h6	d3	d4 H8/h6	h1	l1	l2	l5	l6	m1	m2	m3	⚖
GN 868-10-R-NC	20	10	M 6	9	M 5	7	10	37	30	18.5	19.5	12	14.5	17	33
GN 868-12-R-NC	32	12	M 8	11	M 6	9	12	53	40	23.5	29.5	18	20.9	23	120
GN 868-16-R-NC	40	16	M 10	13	M 8	11	14	63	50	28	34	22	23.5	30	190
GN 868-18-R-NC	50	18	M 10	13	M 10	13	16	73	60	28	34	27	28.5	40	200

14 GN 868-P

Description	for power clamps Size	b -0.2	d1	d2 H8/h6	d3	d4 H8/h6	h2	l3	l4	l5	l6	m1	m2	m3	⚖
GN 868-10-P-NC	20	10	M 6	9	M 5	7	10	54	13	18.5	19.5	12	14.5	17	30
GN 868-12-P-NC	32	12	M 8	11	M 6	9	14	76	17	23.5	29.5	18	20.9	23	80
GN 868-16-P-NC	40	16	M 10	13	M 8	11	16	93	20	28	34	22	23.5	30	170
GN 868-18-P-NC	50	18	M 10	13	M 10	13	16	113	20	28	34	27	28.5	40	250